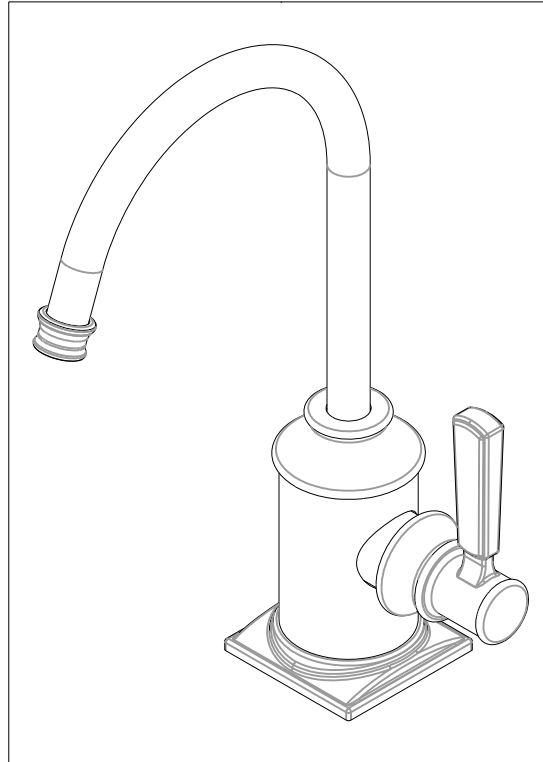


NOTES:

- (N1) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- 2 APPLY LOCTITE 680.
- 3 CUT AND SHORTEN O-RING BY .13" TO .20" IN LENGTH BEFORE INSTALLING.
- 4 SLIT O-RING BEFORE INSTALLING.
- 5 APPLY LOCTITE 242.
- (N6) 6. WATER TEST WHOLE UNIT.
- 7 BAG 5-007 IN A SEPARATE BAG.
- 8 INSTALLATION TORQUE: 8-14 LB-FT.
- 9 APPLY LIGHT FILM OF DOW CORNING 111 SILICONE COMPOUND.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	1-134	CARTR 3/8 HOT 1/4 TR	PART	1
2	5-007	1/4 COMP KIT	ASSEMBLY	1
3	20-248	BASE RING ASM	ASSEMBLY	1
4	20-288	HANDLE HUB ASM	ASSEMBLY	1
5	10514	MOUNTING CRESCENT	PART	1
6	10516	MOUNTING NUT	PART	1
7	10661	MOUNTING STUD	PART	1
8	11733	SHELL, SPOUT, WATER DISP	PART	1
9	12512	BONNET	PART	1
10	12703	COLLAR	PART	1
11	12750	ADAPTER	PART	1
12	50713	SPOUT, WATER DISP. (TRAD.)	PART	1
13	50714	WATER DISP. CAR.T HOLDER	PART	1
14	50715	WATER DISP BODY (CONT.)	PART	1
15	50717	WATER DISP SPOUT RETAINER	PART	1
16	50760	NIPPLE WATER DISP	PART	1
17	91017	O-RING, #2- 012, EPDM, 65-75 DURO, NSF 61	PART	2
18	91023	O-RING, #2- 019, EPDM, 65-75 DURO, NSF 61	PART	1
19	91063	MOUNTING CRESCENT GASKET	PART	1
20	91382	O-RING, #2- 012, TEFLON,	PART	1
21	91383	O-RING, #2- 014, TEFLON, NSF 61	PART	1
22	91424	WSHR, .81 ID X .93 OD X .045 THK, FLT, PLST	PART	1
23	92862	SCRW, M4 X 18 SKT FLT HD SS	PART	1

TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ (2.5) $\pm 1^\circ$
 .XX $\pm .06$ (1.5)
 (X.XXX) DENOTES CRITICAL DIMS.
 ALL THREADS ARE CRITICAL
 DRAWN JINSON 08/29/18
 CHECKED J.M. 08/29/18
 APPROVED J.M. 08/29/18

BRASSTECH 2001 CARNEGIE AVE.
 INCORPORATED SANTA ANA, CA 92705
 (949) 417-5207

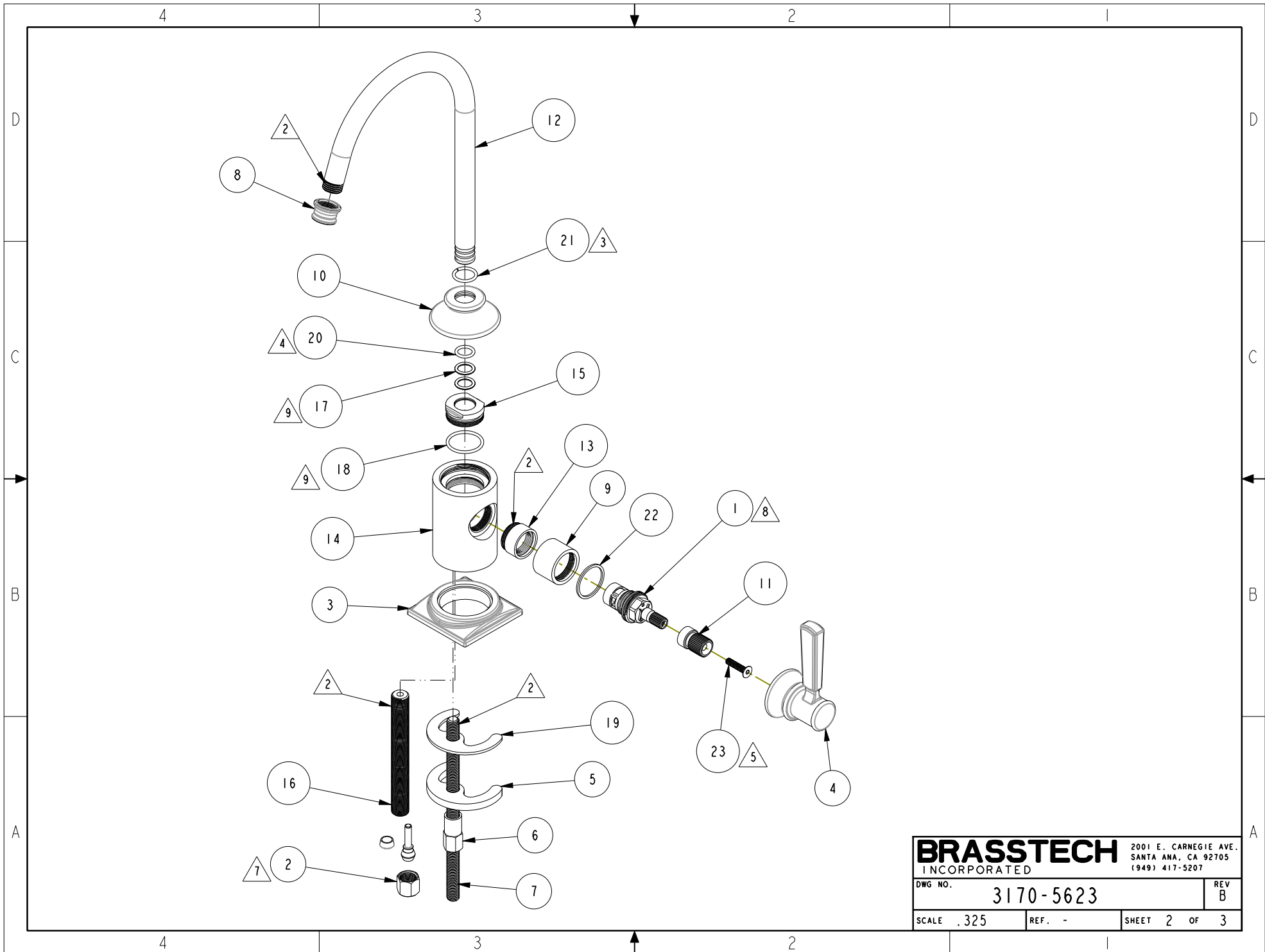
WATER DISPENSER - COLD

DWG NO. **3170-5623** REV B

SCALE .450 REF. - SHEET 1 OF 3

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	B	EN-3941	08/28/19	C.G.
-	A	EN-3693	08/29/18	J.M.
-	-	EN-3076	06/08/17	J.M.

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DWG NO.	3170-5623		REV B
SCALE .325	REF. -	SHEET 2 OF 3	

