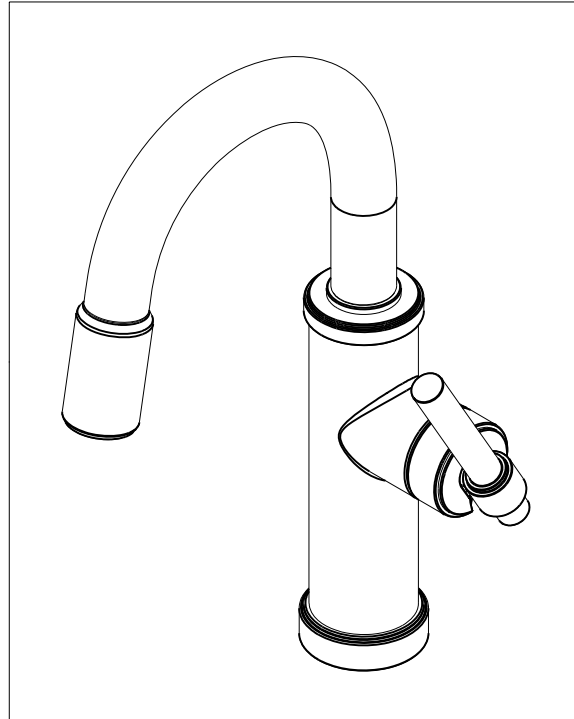


NOTES:

- (N1) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- 2. PUT THESE ITEMS IN SEPARATE PLASTIC BAGS.
- 3. TORQUE TO 7.5-8.5 LB-FT.
- 4. APPLY THIN COAT OF SILICON GREASE FOR ALL O-RINGS BEFORE INSTALLATION.
- 5. APPLY LOCTITE 242, IF SCREW DOES NOT HAVE NYLON PATCH.
- 6. APPLT LOCTITE 680.
- 7. **APPLY SILICONE GREASE 10" FROM OUTLET OF PN 11877.**

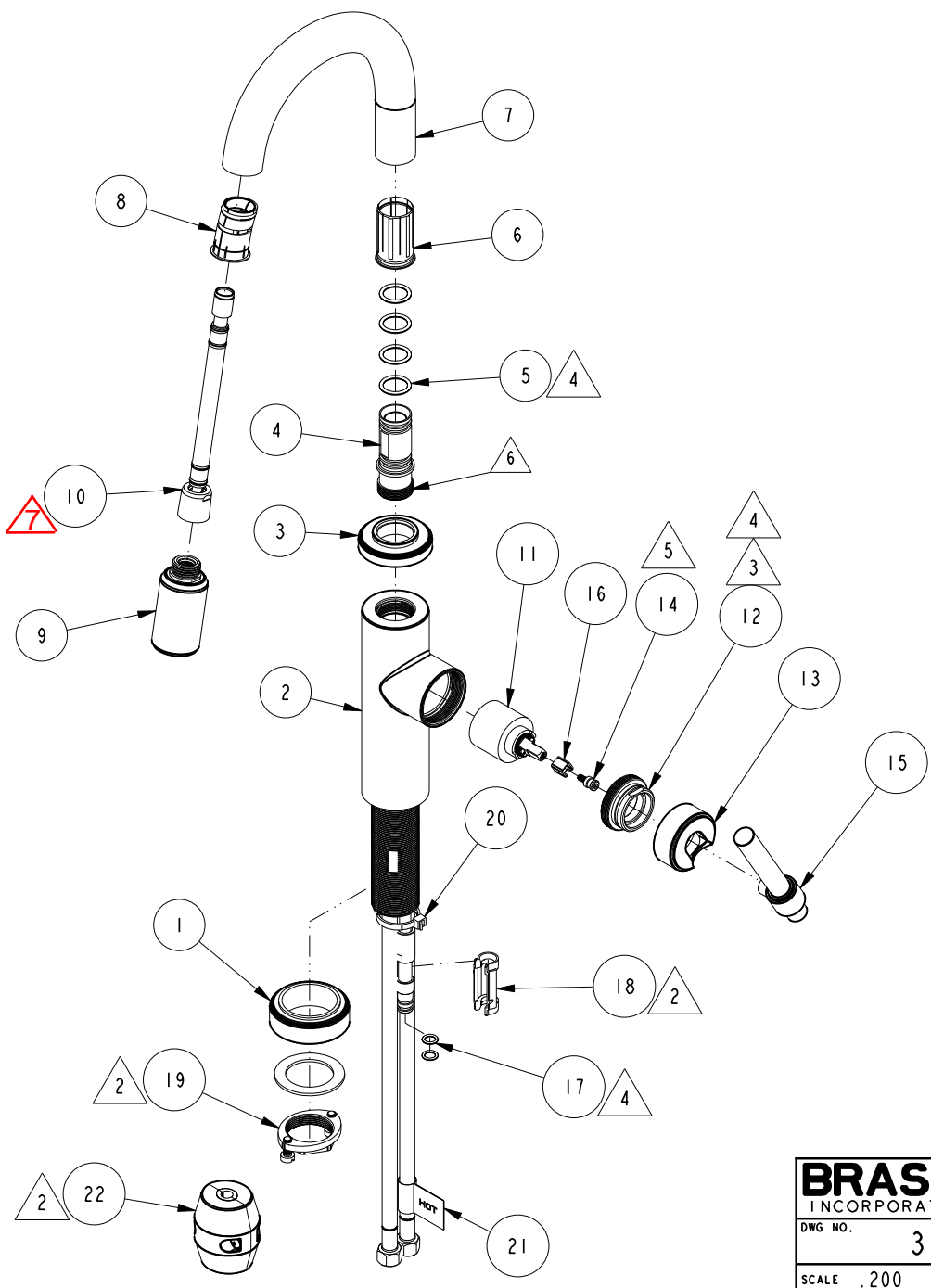


BILL OF MATERIAL (CURRENT LEVEL)

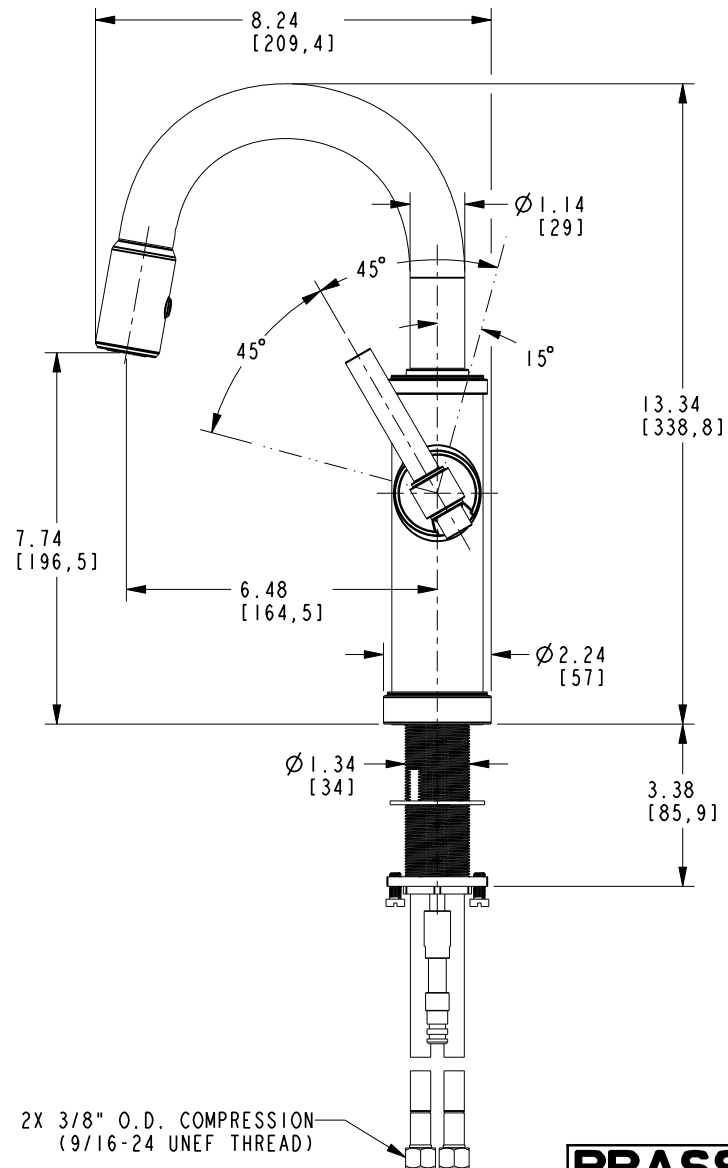
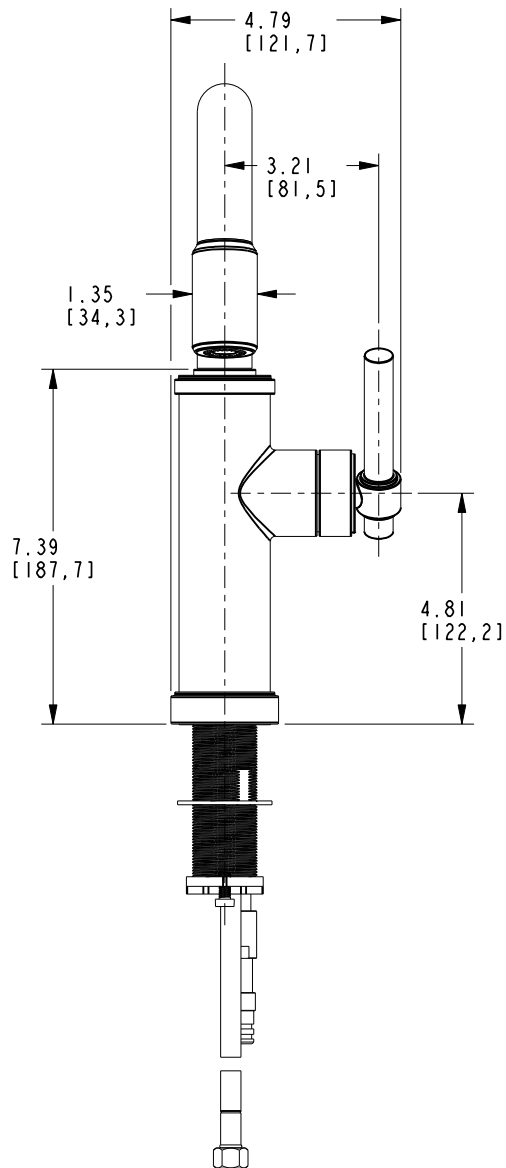
ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	20-227	BASE RING ASM	ASSEMBLY	1
2	20-228	MAIN BODY ASM, TAFT	ASSEMBLY	1
3	12601	COLLAR	PART	1
4	12637	SPOUT ADAPTER	PART	1
5	91030	O-RING, #2- 115, EPDM, 65-75 DURO, NSF 61	PART	4
6	91712	SLEEVE	PART	1
7	12494	SPOUT	PART	1
8	91544	MAGNET DOCKING	ASSEMBLY	1
9	3-592	SPRAY HEAD, CONTEMP	ASSEMBLY	1
10	11877	HOSE, PULLDOWN, GREY	ASSEMBLY	1
11	1-064	SINGLE LEVER CARTRIDGE	PART	1
12	1-266	CART. RETAINER ASM	ASSEMBLY	1
13	12843	HANDLE HUB	PART	1
14	11874	HANDLE ADAPTER SCREW	PART	1
15	20-320	HANDLE LEVER ASM	ASSEMBLY	1
16	91534	CARTRIDGE STEM INSERT	PART	1
17	91255	O-RING, #2- 011, EPDM, 65-75 DURO, NSF-61	PART	2
18	91568	RETAINER CLIP	PART	1
19	1-256	MOUNTING KIT	ASSEMBLY	1
20	91341	ZIP TIE	PART	1
21	98044	LABEL - HOT	PART	1
22	1-286	WEIGHT	ASSEMBLY	1

J.R. 01/21/2020

<table border="1"> <tr><td>TESTING</td><td>-</td><td>-</td><td>-</td><td>-</td></tr> <tr><td>ASSEMBLY</td><td>-</td><td>-</td><td>-</td><td>-</td></tr> <tr><td>PLATING</td><td>-</td><td>-</td><td>-</td><td>-</td></tr> <tr><td>POLISHING</td><td>-</td><td>NEXT ASSY</td><td>USED ON</td><td></td></tr> <tr><td>MACHINING</td><td>-</td><td colspan="3">APPLICATION</td></tr> <tr><td>TOOLING FIXTURE #</td><td></td><td colspan="3">REMOVE ALL BURRS AND SHARP EDGES</td></tr> </table>					TESTING	-	-	-	-	ASSEMBLY	-	-	-	-	PLATING	-	-	-	-	POLISHING	-	NEXT ASSY	USED ON		MACHINING	-	APPLICATION			TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES			UNITS ARE: INCHES [MM] TOLERANCES ARE: FRACTIONS DECIMALS ANGLES $\pm 1/16"$.X $\pm .1$ (2.5) $\pm 1^\circ$.XX $\pm .06$ (1.5)		BRASSTECH INCORPORATED 2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
TESTING	-	-	-	-																																		
ASSEMBLY	-	-	-	-																																		
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TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES																																				
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL					DRAWN JINSON 09/23/19 CHECKED J.M. 09/23/19 APPROVED J.M. 09/23/19		PRE/BAR PULL DOWN DWG NO. 3180-5223 SCALE .300 REF. - SHEET 1 OF 3																															
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INCORPORATED			
DWG NO.	3180-5223		REV B
SCALE .200	REF. -	SHEET 2 OF 3	



2X 3/8" O.D. COMPRESSION
 (9/16-24 UNEF THREAD)

BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	3180-5223	REV	B
SCALE	.250	REF.	-
		SHEET	3 OF 3