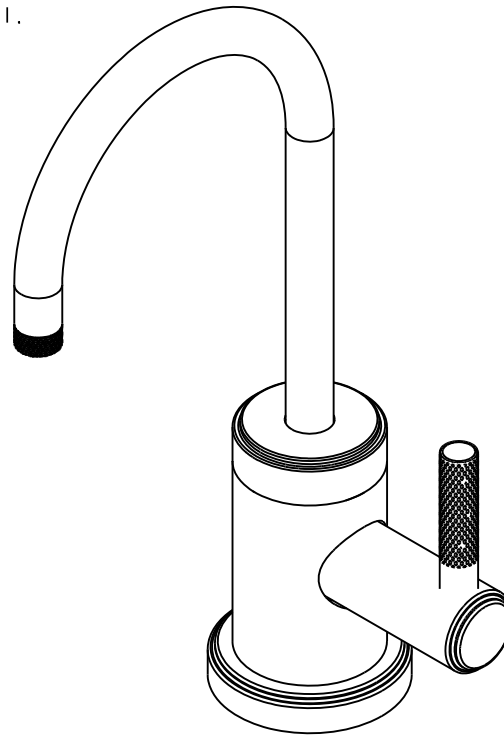


NOTES:

1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
2. APPLY LOCTITE 680.
3. SLIT AND SHORTEN O-RING BY .13" TO .20" IN LENGTH BEFORE INSTALLING.
4. SLIT O-RING BEFORE INSTALLING.
5. INSTALLATION TORQUE: 8 -14 LB-FT.
6. WATER TEST WHOLE UNIT.
7. BAG 5-007 IN A SEPARATE BAG.
8. APPLY THIN FILM OF DOW CORNING 111.
9. APPLY LOCTITE 242.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12693	ESCUTCHEON	PART	1
2	91768	O-RING, #2-130, EP, 50 DURO - GREY	PART	1
3	50715	WATER DISP BODY (CONT.)	PART	1
4	50717	WATER DISP SPOUT RETAINER	PART	1
5	91023	O-RING, #2- 019, EPDM, 65-75 DURO, NSF 61	PART	1
6	20-520	SPOUT ASM	ASSEMBLY	1
7	91382	O-RING, #2- 012, TEFLON,	PART	1
8	91017	O-RING, #2- 012, EPDM, 65-75 DURO, NSF 61	PART	2
9	12690	BODY CAP	PART	1
10	91383	O-RING, #2- 014, TEFLON, NSF 61	PART	1
11	50714	WATER DISP. CAR.T HOLDER	PART	1
12	12694	HANDLE HUB	PART	1
13	1-134	CARTR 3/8 HOT 1/4 TR	PART	1
14	12750	ADAPTER	PART	1
15	92477	SCRW, M4 X 16 SKT FLT HD SS	PART	1
16	92192	SCRW, 10-32 X 5/8 SKT HD CUP PT SS	PART	1
17	50760	NIPPLE WATER DISP	PART	1
18	5-007	1/4 COMP KIT	ASSEMBLY	1
19	10661	MOUNTING STUD	PART	1
20	91063	MOUNTING CRESCENT GASKET	PART	1
21	10514	MOUNTING CRESCENT	PART	1
22	10516	MOUNTING NUT	PART	1
23	91424	WSHR, .81 ID X .93 OD X .045 THK, FLT, PLST	PART	1
24	13358	WATER DISP LEVER	PART	1

TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

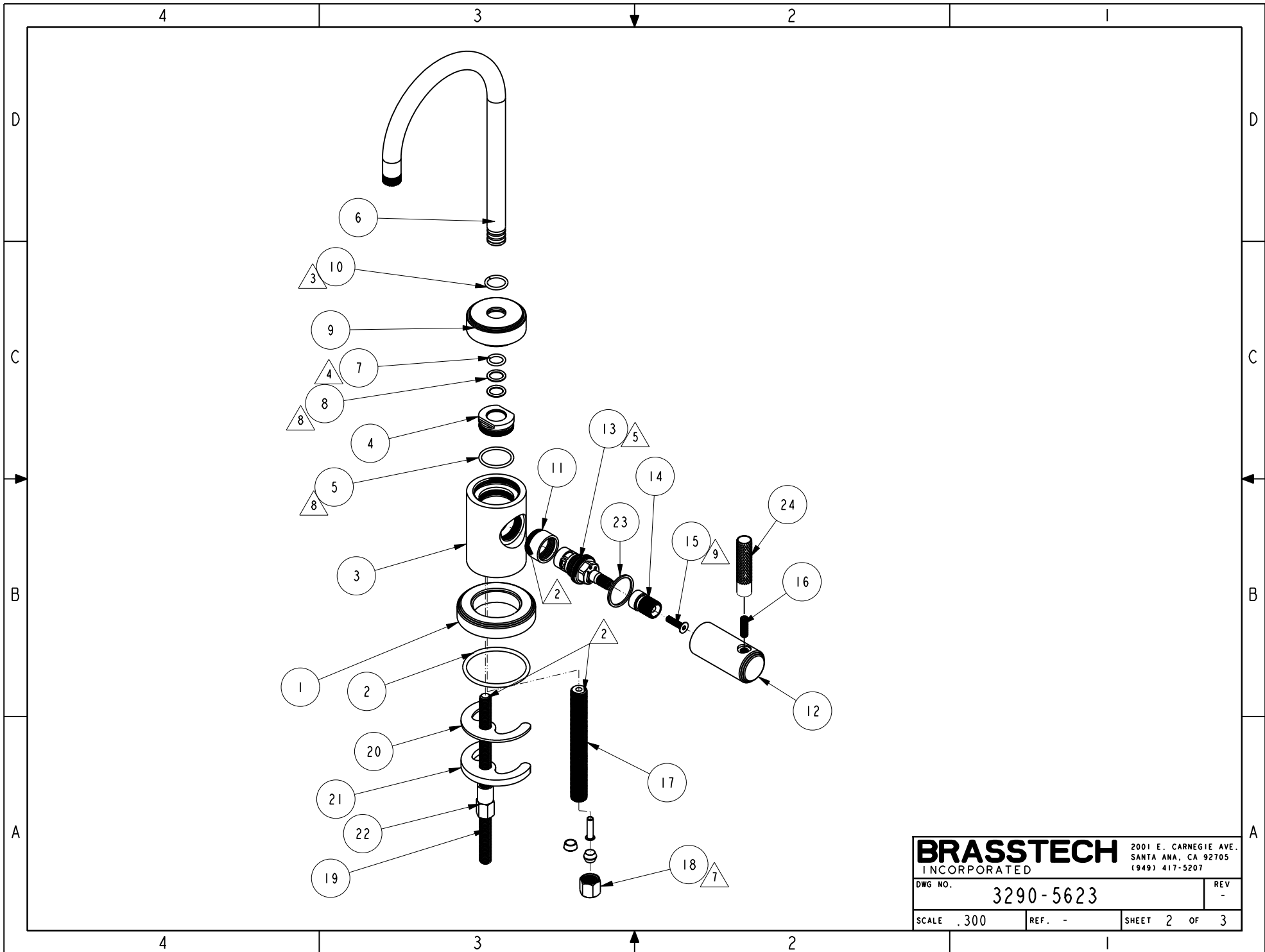
WATER DISPENSER - COLD

DWG NO. **3290-5623** REV -

SCALE .500 REF. - SHEET 1 OF 3

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EN-38810	11/04/19	J.M.		
ZONE	REV	DESCRIPTION	DATE	APPROVED



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SCALE .300	REF. -	SHEET 2 OF 3

